



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4653-045

Job Sheet 167170-F



Part No: D4653-045

Job Qty: 24 ea

Part Name: Fitting Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	24 Ea		11/29/17	0.00	0.00	Start Up Large Fab1	DYC 18/02/07
110	Packaging	24 pcs		11/29/17	0.00	0.00	Packaging1	DYC 18/02/07
120	Large Fab	24 pcs		11/29/17	0.00	8.60	Large Fab 2	DYC 18/02/07
130	QC	24 pcs		11/29/17	0.00	0.00	QC9	PD 18.02.03
140	QC	24 pcs		11/29/17	0.00	0.00	QC5	PD 18.02.03
150	HandFinish	24 pcs		11/29/17	0.00	0.98	HandFinish1	18-02-08
160	QC	24 pcs		11/29/17	0.00	0.00	QC7	38
170	Small Fab	24 pcs		11/30/17	0.03	0.45	Small Fab	9-30
180	QC	24 pcs		11/30/17	0.00	0.00	QC5	SD
190	Packaging	24 pcs		11/30/17	0.00	0.00	Packaging3	DAC SD
200	QC21-SA	24 Ea		11/30/17	0.00	0.00	QC21	21

FEB 12 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4653-7	24	4	0	0
	D4653-9	24	19	0	0
170-Small Fab	D4654-3	24	53	0	0

F154894

Part Specifications

NU-700306

Specifications could not be found.

D4653-9 = 24X
(5005027)

Plex 10/25/17 1:51 PM dart.poulin.mario

D4653-7 = (5005342) = 2X
... (5018476) = 22X

Master Unit 000306



Job No

167170-F

DQA: _____

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Rework ☐	Skid-tube ☐		
NCR No. _____		Scrap ☐	Machining ☐		
		Use-as-is ☐	Thermoforming ☐		
		Suspected Unapproved ☐	Large Fab ☐		
Date: _____	Step #: _____	QTY Effective _____			
Description Work Order Deviation					

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

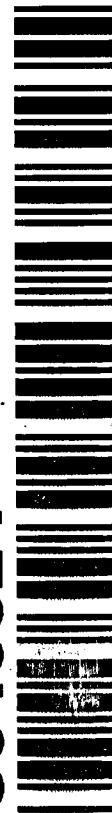
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

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 complete
 complete

DART
 AEROSPACE
S040324


Fitting Assembly

PART NO: D4653-045

Original Serial #: S040324

Revision:

Operation:

Change No:

Start up Operation 02/07/18

Job No: 167170-F

Misaligned/Off center

Turning Sequence